



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D412-702-323
Job Sheet 174812



Part No: D412-702-323

Job Qty: 2 ea

Part Name: Harness Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/22/18

Job Tracking No:

Due Date: 3/29/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV 5 SHEET 49 IPP Rev:A new issue DD 10.04.30 verified:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		3/28/18	0.00	0.00	Start Up Small Fab-3		<i>[Signature]</i>
100	Small Fab	2 pcs		3/29/18	0.00	0.41	Small Fab-6		<i>[Signature]</i>
110	QC	2 pcs		3/29/18	0.00	0.00	QC5		<i>[Signature]</i>
120	Packaging	2 pcs		3/29/18	0.00	0.00	Packaging3-2		<i>[Signature]</i>
130	QC21-FG	2 Ea		3/29/18	0.00	0.00	QC21		<i>[Signature]</i>

MAR 27 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3570-4	Bracket	2 Ea (1 ea)	90-Start up Operation	F145705
D4088-043	Shoulder Harness	2 Ea (1 ea)	90-Start up Operation	F161903
MS21042L3	Nut	8 Ea (4 ea)	90-Start up Operation	5038764
MS24694-S50	Screw	8 Ea (4 ea)	90-Start up Operation	5034410
NAS1149D0332J	Washer	8 Ea (4 ea)	90-Start up Operation	5020606

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3570-4	2	14	0
	D4088-043	2	18	0
	MS21042L3	8	2,682	0
	MS24694-S50	8	360	0
	NAS1149D0332J	8	3,440	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____ Date : _____ _____ _____	DISPOSITION Work ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border-collapse: collapse;"> <tr> <td style="width: 15%;">Skid-tube ☐</td> <td style="width: 15%;">Cross tube ☐</td> <td style="width: 15%;">Water Jet ☐</td> <td style="width: 15%;">Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Forming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>			Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Forming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Fab ☐	Composite ☐	Supplier ☐	
Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐																	
Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐																	
Forming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐																	
Fab ☐	Composite ☐	Supplier ☐																		
		MRB (QSI042) Approval _____ _____ _____																		
		Completed By _____ _____ _____																		
		Lead hand / Supervisor Approval Verification _____ _____ _____																		
		QC / QA Coordinator Approval _____ _____ _____																		

DART AEROSPACE
 Container No: S054048
 Part: D412-702-323
 Job No: 174812
 Serial No/ Batch: S054048
 Revision: _____
 Inspector: _____
 Date: 03/22/18

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Root Cause			FAULT CATEGORY		
Environment ☐	No Re-verification ☐	Pressure/Force ☐	Power Loss/Surge ☐	Positioned Wrong ☐	
Design ☐	Operator ☐	Bending ☐	Folio/Program ☐	Outside Dimensions ☐	
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	Grain ☐	Over/Under tolerance ☐	
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Weld ☐	Part Incorrect ☐	
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐	
Material ☐	Use for Testing ☐	Cuffs ☐	Out of Sequence ☐	Part Moved ☐	
Internal Transport ☐	Poor Information ☐	Crushing ☐	Off-set ☐	Drawing ☐	
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Mislabeled ☐	Finish ☐	
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Fit/Function ☐	Misread ☐	
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Misaligned/off center ☐	Turning Sequence ☐	
Past Expiry Date ☐	Manufacturing Process ☐				
Misidentified ☐	Past Due ☐	OTHER : _____			